

TECHNICAL DATASHEET:

Description

Plexiwire ABS+ is a modified ABS 3D printing filament for FDM/FFF printers, available in 400m spools in 6 colors.

Typical Material Properties

Property	Test Method	Unit	Result
Melt Flow Index	ISO 1133-1:2011	g/10min	21
Density	DINENISO1183-1-2013	g/cm ³	1,04
Tensile strength	ISO 527-2	MPA	81,1
Softening point	ISO 306: 2004	C	95

Filament Specification

Nominal diameter: 1,75 mm

Diameter tolerance: +-3%

Ovality: >= 97%

Available colors: white, black, yellow, green, red, blue.

Netto filament weight: 400m = 1kg +- 5%

Typical printing settings

Nozzle temperature: 235-250 C

Bed temperature: 90-110 C

*melt flow index tested on 220C

*tested and approved by lab of KharPlastMass. Protocol #166 from 22.05.2019